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C2-12-8

Job Sheet 175888



Part No: C2-12-8

Job Qty: 10 ea *14*

5069997

Part Name: DUST SHEILD - C2 HOOK



DAS
21
9-80

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/11/18

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 4/20/18

Type: SOLD

Description:

Note: DWG C2-12-8 Rev A IPP Rev A 18.04.11 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		4/19/18	0.00	0.00	Start Up Small Fab-4		<i>MW</i>
100	Small Fab	10 pcs		4/20/18	0.00	0.50	Small Fab-9		<i>MCC</i>
110	QC	10 pcs		4/20/18	0.00	0.00	QC5		<i>SB</i>
120	QC	10 pcs		4/20/18	0.00	0.00			DAS
130	Packaging	10 pcs		4/20/18	0.00	0.00	Packaging3-2		21 MAY 10 2018
140	QC21-FG	10 Ea		4/20/18	0.00	0.00	QC21		21 MAY 10 2018

Part Op 100 - Cut to size

Descriptions: 130 - identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8341K36	Firm F5 Felt Sheet, Plain Backing, 12" x 12" x 3/16"	.0690 sf (.0069 ea)	90-Start up Operation	<i>206158</i>

Job Allocations

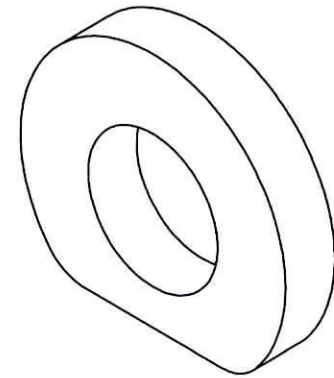
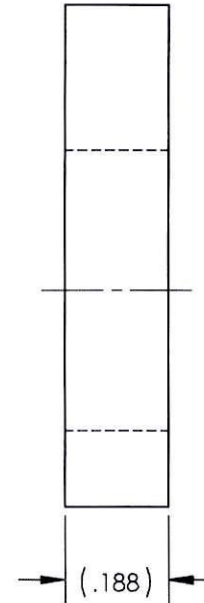
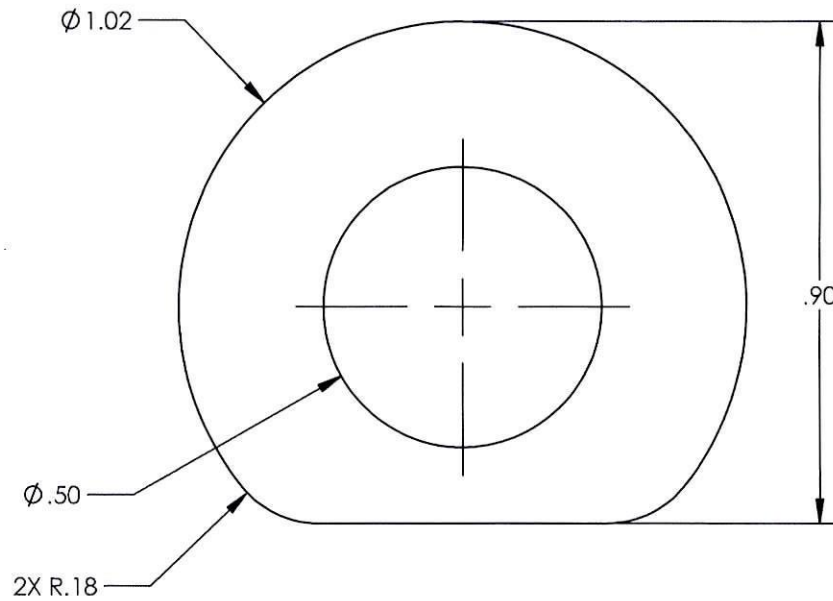
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8341K36 <i>C14</i>	0	0	0

Part Specifications

Specifications could not be found.

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A	14-0105	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE. CH'D DIMENSION TOLERANCES ON NON-CRITICAL DIMENSIONS.	8/7/2014	DPD	RW



NOTE:
BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE DUST SHIELD	
DWG NO. C2-12-8	REV A
MAT'L F5 WHITE FELT	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. West</i>
.XXX $\pm .005$.XX $\pm .01$.X $\pm .1$	FRACTIONS $\pm 1/8$ ANGLES $\pm 5^\circ$
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC	
USED ON MODEL	
SCALE 3:1	DATE 2/19/2003
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C2-12-8	1	DUST SHIELD	F5 WHITE FELT	3/16 MCMASTER-CARR #8341K36	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Description Work Order Deviation		Disposition			
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
		OTHER : ☐			